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D206-642-349

Job Sheet 199959



Part No: D206-642-349

Job Qty: 2 pcs

Part Name: Run-on Landing Wearplates, 206L Series/ 407 Low & High Gear Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Due Date: 9/24/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 19307

Note: DWG REV Q SHEETS 29-30 IPP REV:A 11.09.22 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		9/24/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		

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Container No: S214287

Part: D206 - 642 - 349

Job No: 199959

Serial No/Batch: S214287

Inspector:

Exp Date:

Instructions: FAA STC SA00475E 18/04/17 T9179 STC SH98 -

Plex 9/5/19 9:55 AM Dart.Renwick.Jennifer

120 QC 4	2 pcs	9/24/19	0.00 0.00	Packaging 1 - 28	
				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
130 Packaging 3-1 - Stock - B4B	2 pcs	9/24/19	0.00 0.00	QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
130 Packaging 3-1 - Stock - B4B	2 pcs	9/24/19	0.00 0.00	Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

Max B.

9/17/2019

NL

135 DC - 1 - B4B	2 pcs	9/24/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-29	011927 SEP 17 2019
				DC - 2 - B4B		
140 QC 21 - FG	2 pcs	9/24/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-29	SEP 17 2019
				QC 21 - FG - 70		
				QC 21 - SA - 53		

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D206-642-349 Location: _____ PPP rev: _____

135 - (Document Control) Photocopy bluefile and create labels per PPP D206-642-349 CHG001

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-36A	Bolt	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	512159/5702326
D2649	Cross Bolt Spacer	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5199364
D3873-1	Bushing	36 pcs (18 ea)	110-Packaging 1 - Pick Kit	5229430
D4364-041	Run-on Landing Wearplate Fwd	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	516389
D4364-043	Run-on Landing Wearplate Aft	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	51377781
MS21042-3	Nut use MS21042L3 per QSI 017	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	5204283
NAS1149C0332R	Washer (AN960C10L)	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	5211548

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-36A	18	45	0
	D2649	8	31	0
	D3873-1	36	88	0
	D4364-041	2	5	0
	D4364-043	2	0	0
	MS21042-3	18	466	0
	NAS1149C0332R	18	3,471	0

Part Specifications

Specifications could not be found.

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ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2649	SPACER
54A							9	9		AN3-36A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN980C10L)
54C							9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2850-5 OR D4361-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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